



# Relating Meso/Nano-Scale Structure to Mechanical Properties and Failure Mechanisms in Fibers

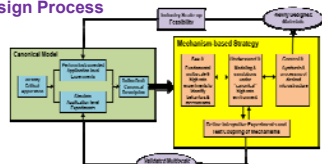


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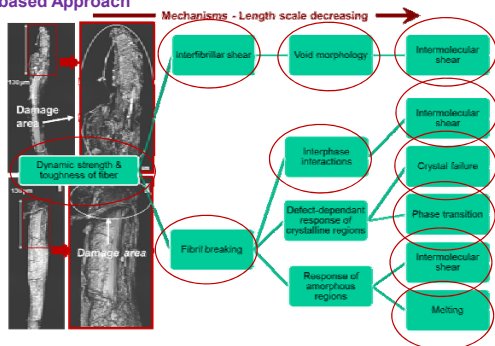
Enterprise for Multi-scale Research of Materials

## How We Fit

### Materials-by-Design Process



### Mechanism-based Approach



## Goals and Motivation

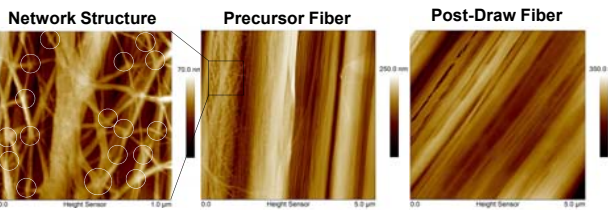
### Motivation

- Design of high performance UHMW PE fibers with optimized Meso/Nanoscale structure for strength, modulus and energy dissipation.

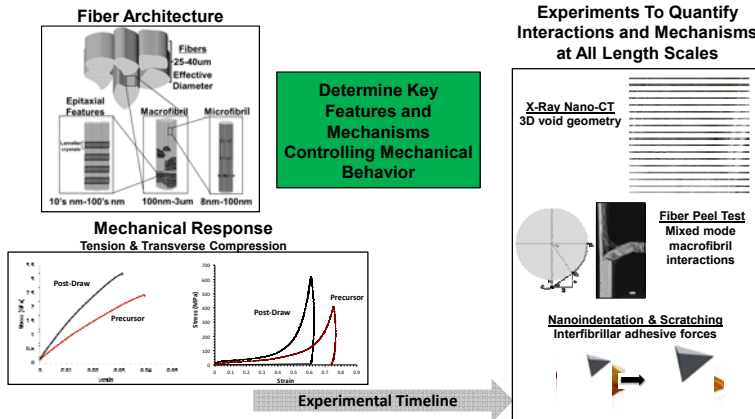
### Goals

- Relate Processing -Structure-Properties
- Identify critical modes of failure at Meso/Nanoscale for different loading conditions
- Provide experimentally determined input parameters needed for physics-based models across all scales
- Validation of Model predictions across all scales
- Provide feedback regarding changes in sub-filament structure with processing conditions.

Information ultimately used to determine how load is transferred in the fiber and develop accurate constitutive models describing mechanical behavior



## Technical Approach



## Key Accomplishments

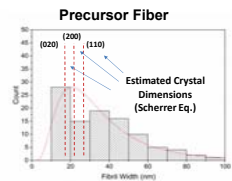
- Quantified size and distribution of meso/nanostructural features through high resolution AFM imaging
  - First time identification of a 3D fibrillar network
  - Critical for building 3D model of filament internal structure
- Identified changes in meso/nanoscale features with processing correlating to increased mechanical properties
- Developed new test methods and state-of-the-art characterization techniques to study the fibers
  - Awarded beamtime for X-ray nanotomography studies at Argonne National Lab Center for Nanoscale Materials to study nanoscale voids
  - Single Fiber Peel Test developed to study interfibrillar interactions

## Future Directions

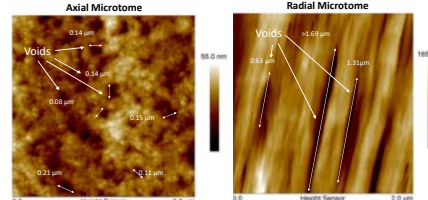
- Direct measurement of microfibril properties and interactions
- Nanotomography to determine spatial and size distributions of voids
- Development of computational models of a single fiber based on measurements of meso/nanoscale structure and properties
- Quantification of phase domain size and spatial distribution within a single microfibril (WAXD/SAXS/Dynamic TEM)
- Identify failure modes in fibers subjected to dynamic testing

## Major Results

### AFM Fibril Diameter Distributions

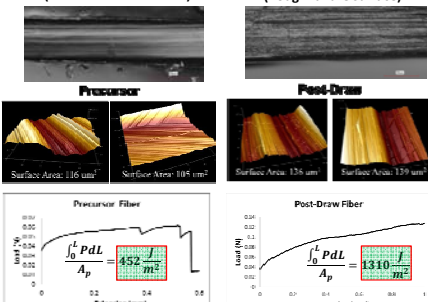


### AFM Images of Microtomed Post-Draw Fibers

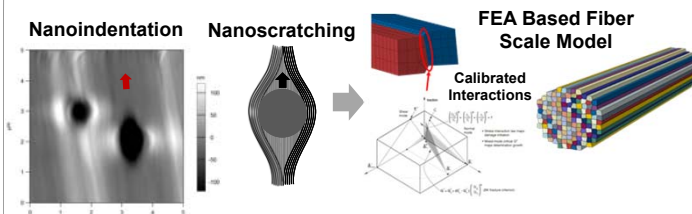
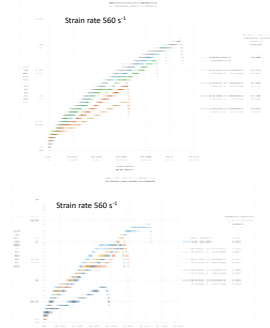


Drawing at elevated temperatures leads to consolidation of microfibrils into bundles and consolidation of void spaces

### Fracture Energy From Single Fiber Peel Test



### Effect of Shear Strain on Failure Stress



## Impact

- Provided quantitative insight into the relationship between processing conditions and meso/nanoscale structure in UHMWPE fibers
- Demonstrate how changes in Meso/Nanoscale structures influence macroscopic mechanical properties
- This information is critical to developing accurate material models at all length scales that currently do not exist
- Tools developed in this study will be translatable to other ballistic fibers of interest

The benefit to the soldier will be a revolutionary capability to design superior ballistic fibers and textiles for use in personnel protection applications



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